

533

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23885
<b>Description: Web</b>	<b>Part Number:</b>	D2926-1
<b>Dwg: D2926 Rev. A</b>	<b>Qty:</b>	
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler #05.07.07			
2	GA	Cut D2500-3 to length: 111.53" Batch: _____			
3	GA	Layout hole position as per Dwg D2926 (Get Engineering approval before drilling)			
4	GA	Drill pilot holes and open to size as per Dwg D2926			
5	GA	Deburr			
6	FP	Acid Etch and Alodine as per QSI 005 4.1			
7	QC5	Inspect work to Step 6			
8	ST	Identify and Stock			
9	AC	Cost / part: 0			
10	DC	Close W/O Inspect Level 21	Sur	05.08.02	

Rev	Date	Change	Revised By	Approved
A	04.07.07	New Issue	KJ/JLM	<i>[Signature]</i>

RELEASED  
#05.07.05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

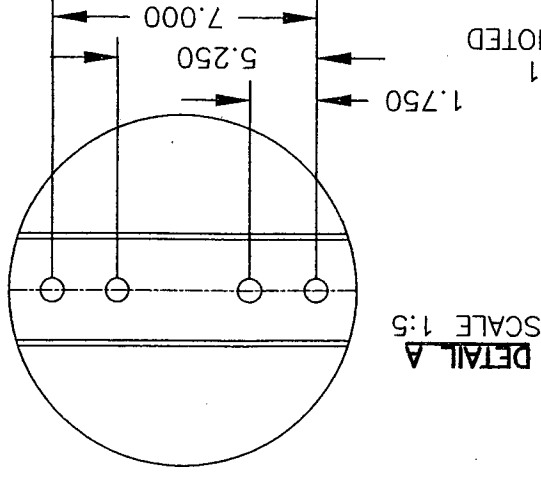
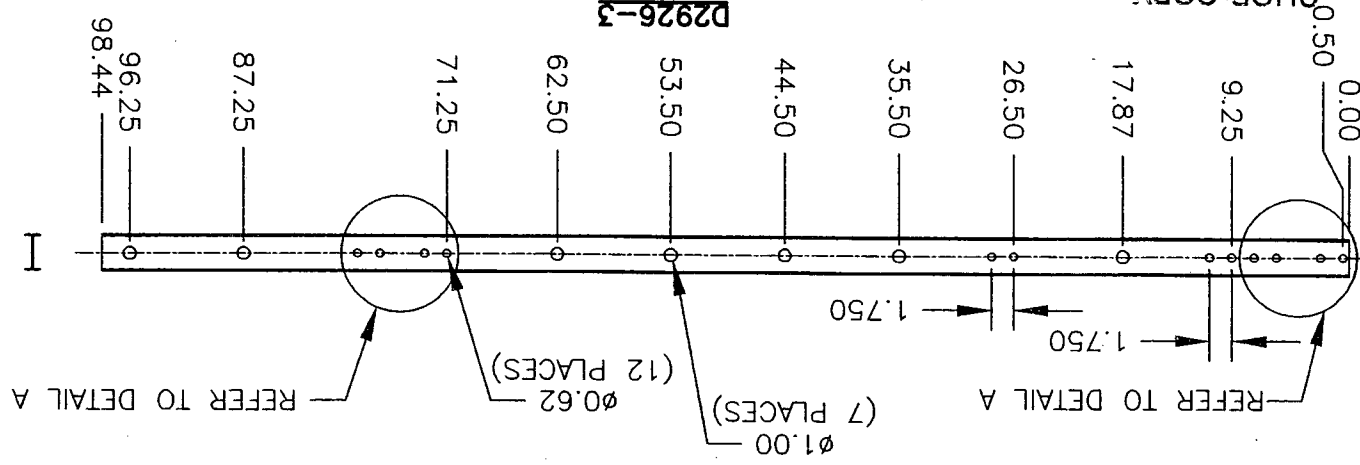
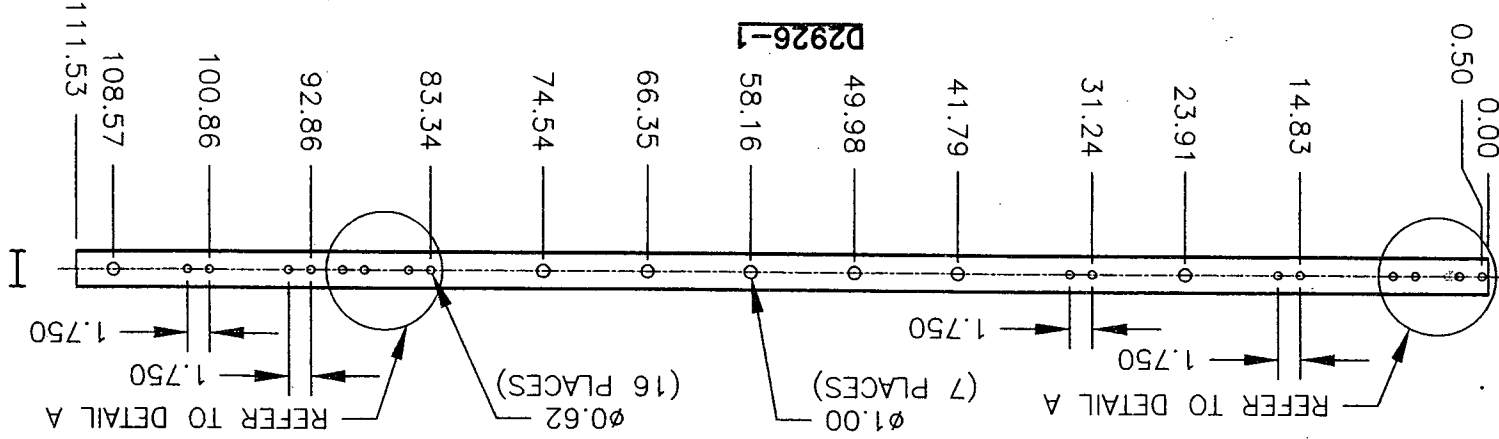
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2926	REV. A
DATE 04.06.22	TITLE WEB	SHEET 1 OF 1	
A		NEW ISSUE	
04.06.22		SCALE 1:15	



- GENERAL NOTES:
- 1) MAKE FROM D2500-3 EXTRUSION
  - 2) ALL HOLES ON CENTERLINE
  - 3) FINISH: CHEMICAL CONVERSION COAT PER DART OSI 005 4.1
  - 4) TOLERANCES ARE PER DART OSI 018 UNLESS OTHERWISE NOTED
  - 5) ALL DIMENSIONS ARE IN INCHES

RELEASED  
04-06-25

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WITHOUT NOTICE  
WORK ORDER  
NO.

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